

Technical Data Sheet

ROTEC® ABS TS 15/04



*Injection moulding grade, high temperature resistance, high impact,
PC modified, low emission*

Properties	Unit	Test Method	Test Condition	Value*	Remarks
Mechanical.....					
Tensile Modulus	MPa	ISO 527	23°C 1 mm/min	2,300	
Tensile Strength	MPa	ISO 527	23°C 50 mm/min	48	
Elongation at Break	%	ISO 527	23°C 50 mm/min	25	
Flexural Modulus	MPa	ISO 178	23°C 2 mm/min	2,400	
Flexural Strength	MPa	ISO 178	23°C 2 mm/min	80	
Impact Strength Notched (Charpy)	kJ/m²	ISO 179 1eA	80 x 10 x 4 mm 23°C	22	
Impact Strength (Charpy)	kJ/m²	ISO 179 1eU	80 x 10 x 4 mm 23°C	n.b.	
Physical.....					
Density	g/cm³	ISO 1183	23°C, 50% RH	1.06	
Water Absorption	%	ISO 62	23°C, 24 h	0.3	
Thermal.....					
Heat Distortion Temperature (HDT A)	°C	ISO 75	1.8 MPa	83	
Vicat Softening Temperature (B 50)	°C	ISO 306	50°C/h 50 N	105	
Melt Flow Rate MFR	g/10 min	ISO 1133	220°C 10 kg	10	
Thermal Conductivity	W/(K.m)	DIN 52612		0.18	
Linear Thermal Expansion	10 ⁻⁴ · K ⁻¹	ISO 11359-2	23°C - 55°C	0.85	
Moulding Shrinkage	%	ISO 294-4	23°C	0.5 - 0.7	
Flammability (own test)	Class	UL 94	1.5 mm	HB	

* = Average figures which could vary with each production batch due to addition of pigments, antistatic agents, slip agents, light stabilizers or other additives.

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